



PRODUCT SPECIFICATION

Model No.: FYLS-3528RGBC-CA

Features:
<ul style="list-style-type: none"> ■ TOP LED Type ■ Size (mm):3.5*2.8*1.9 ■ Emitting Color:Red/Green/Blue ■ SMT package ■ Suitable for all SMT assembly and soldering method ■ Pb-free Reflow soldering application ■ RoHS Compliant

Applications:
<ul style="list-style-type: none"> ■ Light Strips ■ LCD Backlight ■ Decorative lighting ■ Indicators ■ Interior automotive ■ Illuminations ■ Mobile Phones



CUSTOMER APPROVED SIGNATURES	APPROVED BY	SALES BY	PREPARED BY
			

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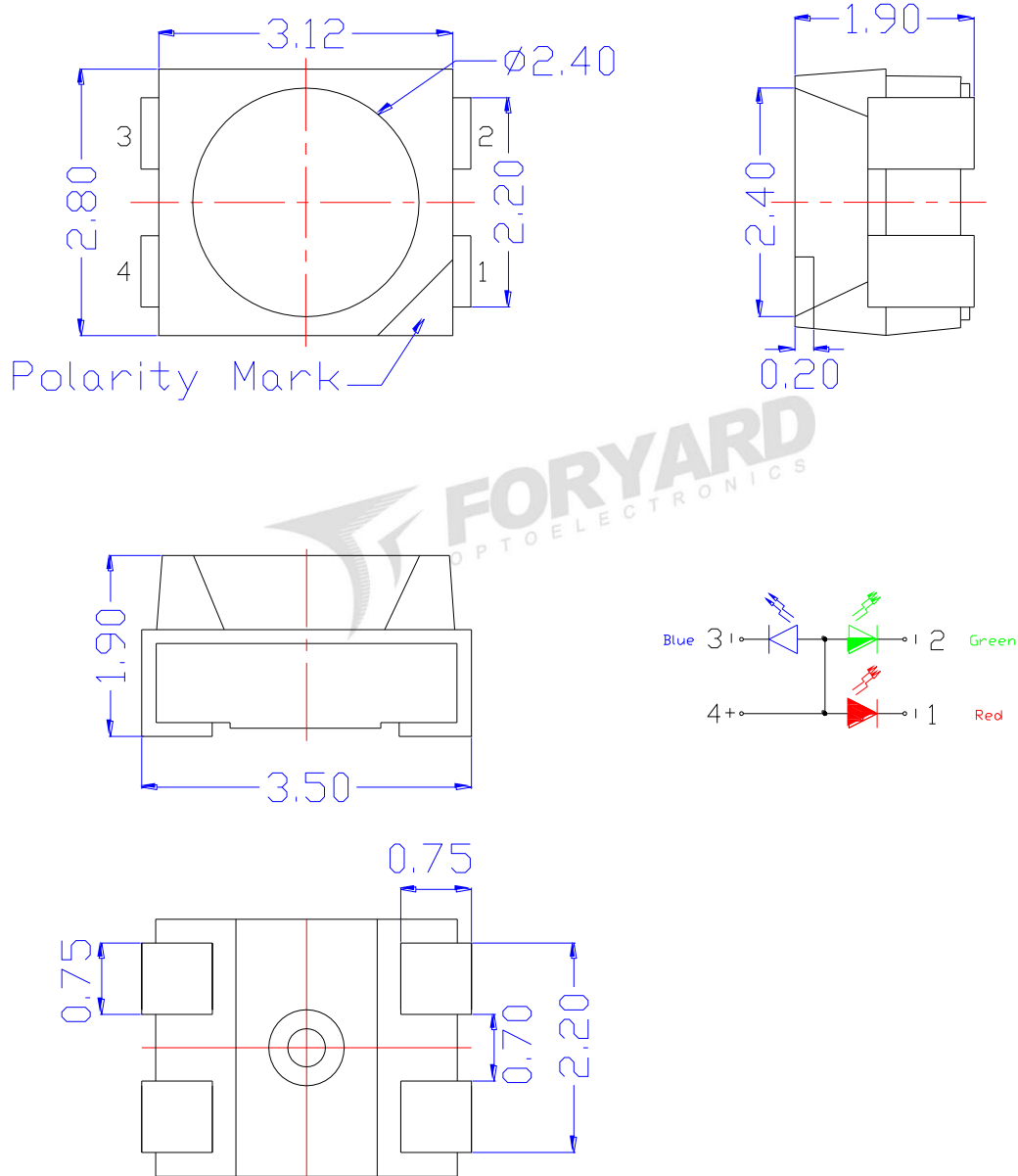
E-mail:Sales@foryard.com (General)

[Http://www.foryard.com](http://www.foryard.com)

Zip:315103

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■ Mechanical Dimensions



Notes:

1. Dimension in millimeter [inch], tolerance is ± 0.25 [.010].
2. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.

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■ Absolute Maximum Ratings(Ta=25° C)

Items	Symbol	Absolute maximum Rating			Unit
		R	PG	B	
Forward Current(DC)	IF	50	30	30	mA
Peak Forward Current*	IFP	100	100	100	mA
Power Dissipation	PD	100	100	100	Mw
Operation Temperature	Topr	-40° C~+80° C			°C
Storage Temperature	Tstg	-40°C~+100°C			°C
Reverse Voltage	VR	5			V
Soldering Temperature	Tsol	Reflow Soldering:250°C/5sec			

*Pulse width \leq 1msec duty \leq 1/10

■ Typical Electrical & Optical Characteristics(Ta=25°C)

Items	Symbol	Condition	Min	TYP	Max	Unit	
Forward Voltage	VF	IF = 20mA	R	1,8	---	2,40	V
			PG	2,8	---	3,40	
			B	2,8	---	3,40	
Reverse Current	IR	VR = 5V	---	---	10	uA	
Peak Emission Wavelength	λ_p	IF = 20mA	R	---	630	---	nm
			PG	---	520	---	
			B	---	470	---	
Dominant Wavelength	λ_D	IF = 20mA	R	---	625	---	nm
			PG	---	525	---	
			B	---	465	---	
Luminous Intensity	IV	IF = 20mA	R	---	200	---	mcd
			PG	---	1000	---	
			B	---	300	---	
50% Power Angle	2 $\theta_{1/2}$	IF = 20mA	---	120	---	Deg	

■ Material

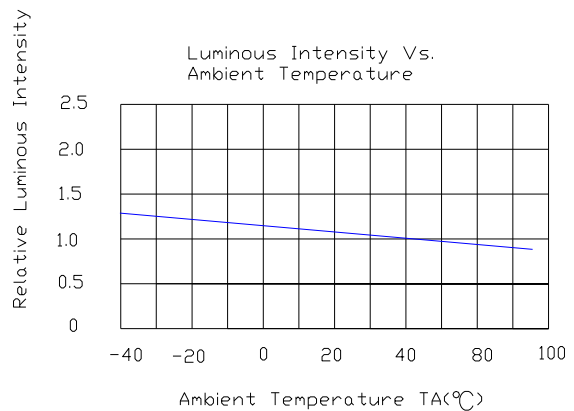
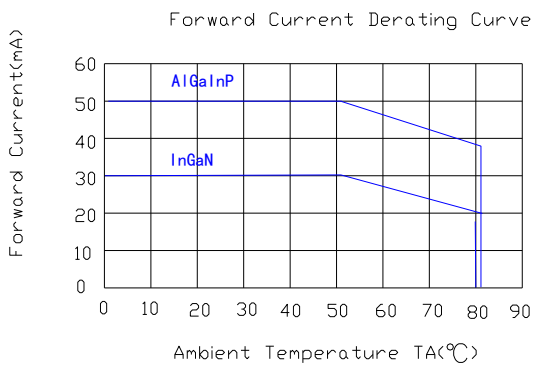
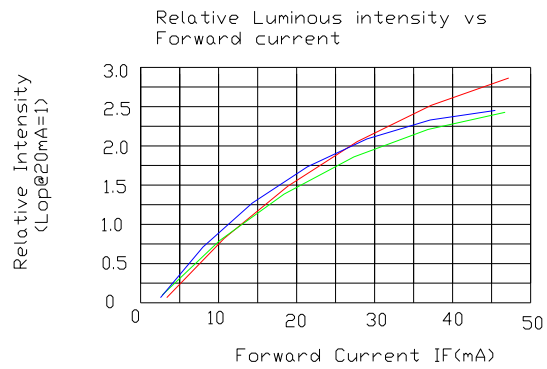
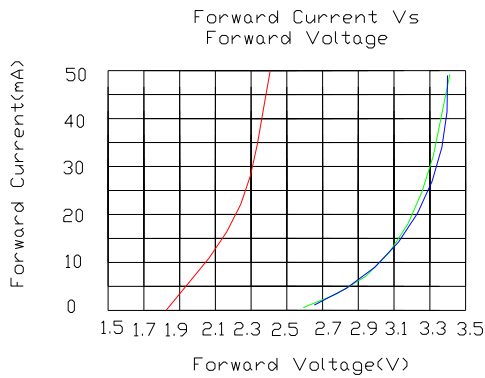
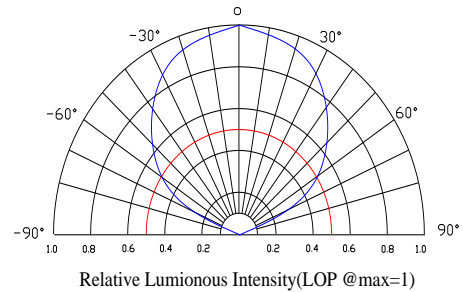
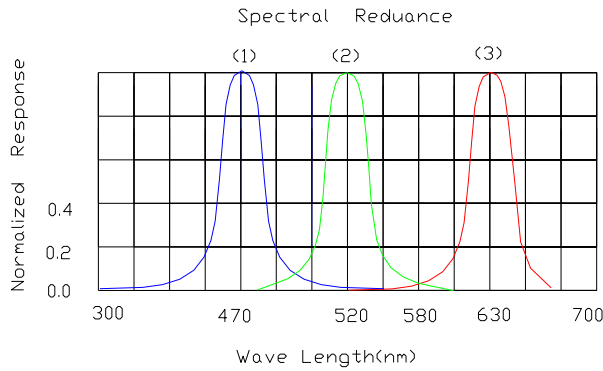
Item	Reflector		Wire	Encapsulate	Chip
Material	R	PPA	Gold	Silicone	AlGaInP
Material	PG	PPA	Gold	Silicone	InGaN
Material	B	PPA	Gold	Silicone	InGaN

Note:

- 1.Luminous Intensity is based on the Foryard standards.
- 2.Pay attention about static for InGaN

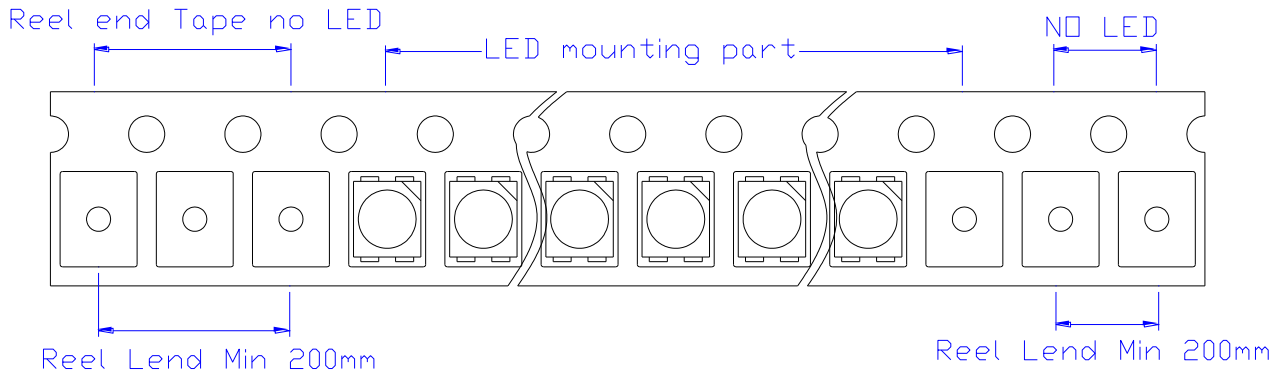
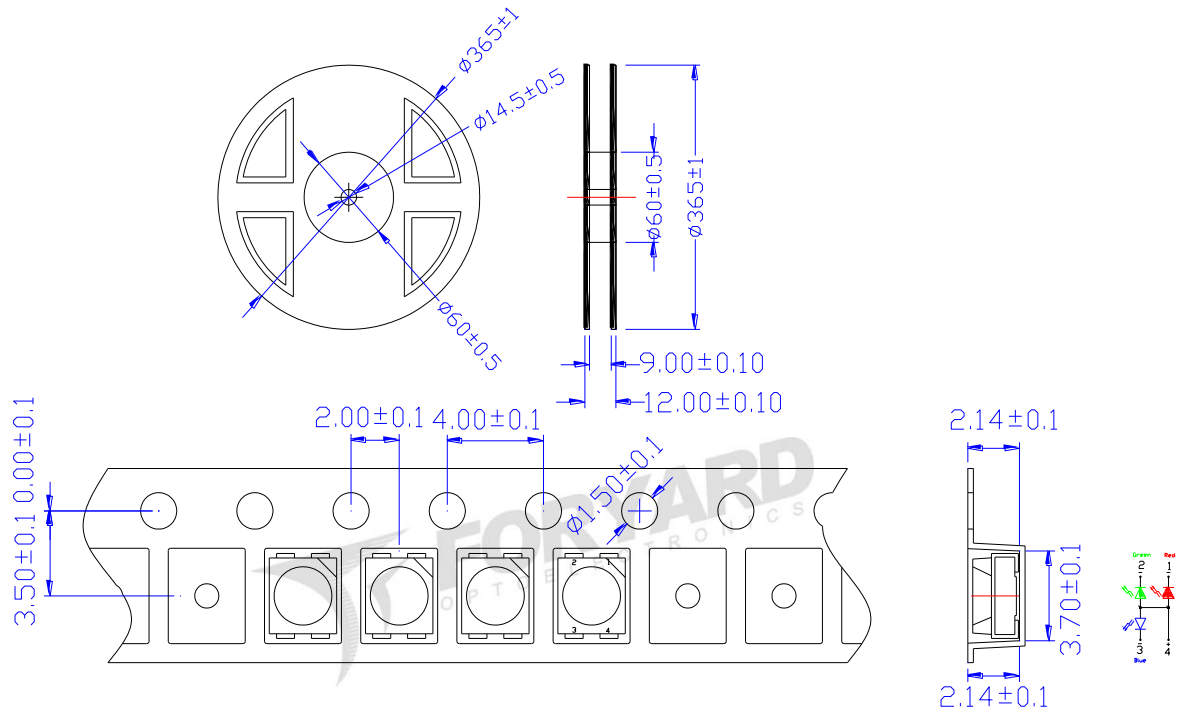
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Typical Eletrical/Optical Characteristics Curves(Ta=25° C Unless Otherwise Noted)



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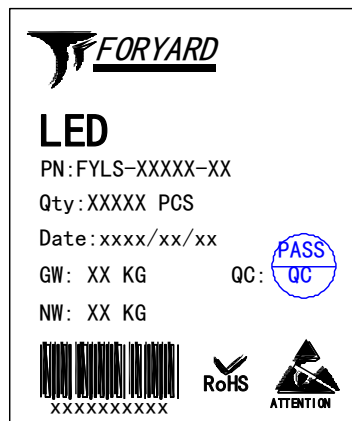
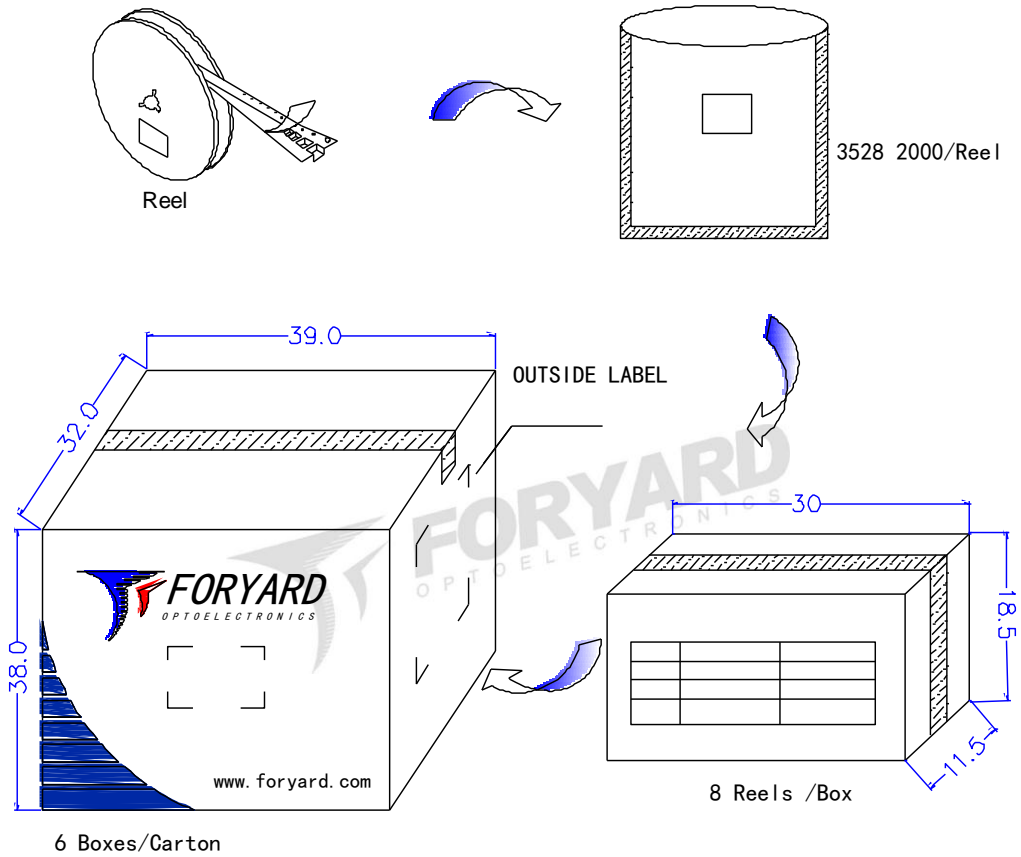
■ Packing Diagram



Note: The specifications are subject to change without notice. Please contact us for updated information.

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■ Packing Diagram



OUTSIDE LABEL

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■ Precautions for use:

1. Storage

(1).Unopened moisture barrier bag (MBB) shall be stored at temperature below 5°C~30°C, with humidity below 60%RH.

(2) R

70°C±5°C for 24hours.

(3).After the MBB has been opened, the LEDs which need for reflow soldering or other soldering methods, must be used according to below:

a: Must finish the soldering in 12hours

b: Stored with the humidity below 30%RH

c: If not finish the soldering in 12hours, need to bake the LED again at 70°C±5°C for 24hours

2. Soldering

(1) Manual soldering with a soldering Iron

Use a soldering iron of less than 25 watts is recommended . The iron temperature must be kept below 315°C And soldering time no more than 2 seconds.

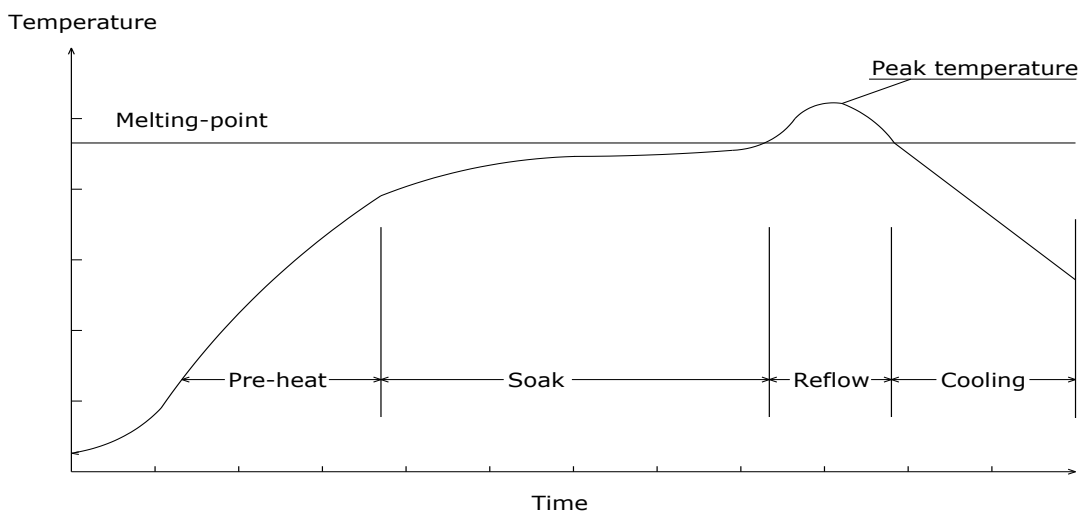
The epoxy resin of an SMD LED should not contact the tip of the soldering iron.

No mechanical stress should be exerted on the resin portion of an SMD LED during soldering.

Handling of an SMD LED should be done only when the package has been cooled down to below 40°C

(2)Reflow soldering

Temperature profile



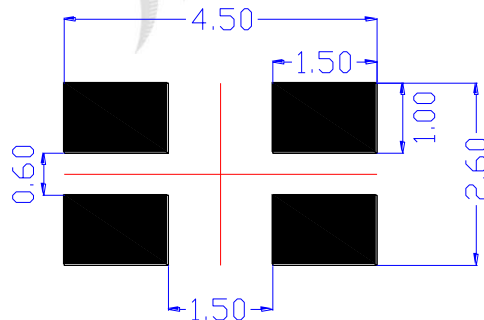
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Solder=Sn63-Pb37	Solder= Pb-Free
Average ramp-up rate:4°C/sec.max	Average ramp-up rate:4°C/sec.max
Peak preheat temperature:100-150°C	Peak preheat temperature:100-150°C
preheat time:100seconds.max	preheat time:100seconds.max
ramp-down rate:6°C/sec.max	ramp-down rate:6°C/sec.max
Peak temperature:230°C	Peak temperature:250°C
Time within 5°C of actual peak temperature=10 sec. max	Time within 5°C of actual peak temperature=10 sec. max
Duration above 183°C is 80 sec. max	Duration above 217°C is 80 sec. max

SMD LED should not be modified after soldering. If modification cannot be avoided, the modification must be pre-qualified to avoid damage to the SMD LEDs.

Reflow soldering should not be done more than one time no stress should be exerted on the package during soldering.

(3) Recommend Soldering pad design(unit=mm)



3. Static Electricity

Static Electricity and surge voltage damage the LEDs. So it is recommended that an ESD wrist band, ESD shoe strap or an anti-electrostatic glove be used when handling the LEDs.

All devices, equipment and machinery must be properly grounded

4. Others

Reverse voltage should not exceed the absolute maximum rating on the data sheet. The colour of the LEDs is changed slightly an operating current and thermal.

This device should not be used in any type of fluid such as water, oil, organic solvent and etc

When washing is required, IPA (Isopropyl Alcohol) should be used.

The influence of ultrasonic cleaning on the leds depends on factors such as ultrasonic power and the way.

High-brightness LED light may injure human eyes. Avoid looking directly into lighted LED